

SERVICE MANUAL SHARP

CODE: 00ZPCE220SM/E



1. General

The PC-E220 is equipped with the Z80 CPU, 32KB RAM (with memory backup function), and Z80 machine language monitor.

2. Specifications

Model:

PC-E220

Calculation digits:

10 digits + 2 digits

Calculation system:

Formula order (Priority judgment function)

Program language:

BASIC, ASSEMBLER

CPU:

CMOS Z80A (8 bit)

RAM:

32KB (system area approx. 2.1KB, program/data area 30435B, data area 208B),

with RAM file function.

Stack:

Subroutine stack: 10 buffers

Function stack: FOR-NEXT stack: 16 buffers 5 buffers

Data stack:

8 buffers

Editing functions:

Cursor shift (right/left) (▶ , ◄),

insertion (INS), delete (DEL)

List up, list down (\uparrow , \downarrow), back space (BS), text editor, Z80 machine language monitor

Interface:

pin interface (for cassette interface,

printer, SIO device)

Display:

5 x 7 dot matrix LCD (24 digits x 4 lines)



Memory protection:

Battery backup

Operating temperature: 0°C ~ 40°C (32° ~ 104°F)

Power supply:

For computer operation:

6.0 Vdc Type-AA dry cell battery (R06) x 4

For memory backup:

3.0 Vdc Lithium battery (CR2032) x 1

Battery lifetime:

Approximately 80 hours of continuous operation under normal conditions (based on 10 minutes of operation or program execution and 50 minutes of display per hour

at a temperature of 20°C/68°F).

Note:

When the computer is used for serial communications through the optional CE-T801 Data Transfer Cable, the number of hours the unit can be operated continuously will drop to approx. 48 hours (when used for 2 min. of communications, 8 min. of calculation or program execution, and 50 min. of display per hour at an ambinet temperature

MODEL PC-E220

of 20°C/68°F)

The operating time may vary slightly depending on usage and the brand of bat-

tery used.

0.37W

Power consumption:

External dimensions:

215mm(W) x 100mm (D) x 18mm (H)

8 15/32" (W) x 3 15/16" (D) x 23/32" (H)

Weight:

Accessories:

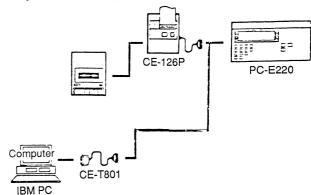
280g (0.62 lb.) (Including the battery,

without hard case)

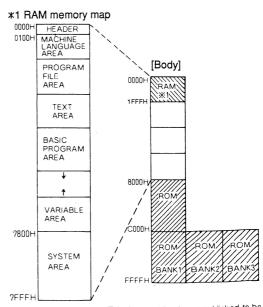
Hard cover, four AA batteries, one lithium

battery, and Operation manual

3. System configuration



4. Memory map

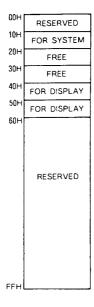


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The contents are subject to change without notice.



5. I/O map



Name	Function	Pin function	Bit map	READ	WRITE	ADDRESS
IA1-IA8	KEY common input	IN (Including a pull-down resistor)	MSB LSB 8 7 6 5 4 3 2 1	0	×	10H
KO1-KO8	KEY strobe	OUT (Pch open drain)	MSB LSB	×	0	11H
KO9, KO10	KEY strobe	OUT (Pch open drain)	MSB LSB KO KO 10 9	×	0	12H
SFTIN	SHIFT key input	IN (Including a pull down resistor)	MSB LSB	0	×	13H
Timer	1S signal is set about every 0.6 sec.	_	MSB LSB (Note) After judgement of 1S signal, procedure 01H → OUT (14H) must be performed to reset 1S signal latch.	0	0	14H
XIN control	Controls on/off of XIN input.	IN	MSB LSB XIN ON/ OFF 0: XIN input inhibit 1: XIN input enable	0	0	15H
Maskable interrupt factor	Indicates interrupt generating factor with the interrupt mask ON.		MSB Conditions for becoming "1": When IA-IA key input signal is supplied. When KON-KON key input is supplied. 1S-0.6 sec timer signal is supplied. A low pulse is supplied to INT1-INT1 input pin. To reset each factor, write "1." With 0FH → OUT (16H), all factors become 0.	0	0	16H



Name	Function	Pin function	Bit map	READ	WRITE	ADDRESS
Interrupt mask	Performs interrupt enable/inhibit of each interrupt factor.	_	MSB LSB INTT 1S KON IA	0 "	0	17H
			0: Interruption inhibit 1" Interruption enable			
FO1, FO2, XOUT	11 pin interface output control port	OUT FO1, FO2 (Pch open drain)	MSB LSB X F0 F0 OUT 2 1 O: Low output 1: High output	0	0	18H
BNK0 BNK1 BNK2	When making access to C000H ~ FFFFH Output Input pin pin BNK0 BK0 BK1 BK1 CEROM1 signal is supplied (Active low) When making access to 8000H ~ BFFFH Output Input pin pin BNK0 BK'0 BK'1 BK'1 BK'1 BNK2 BK'2 CEROM2 signal is supplied. (Active Low)	OUT	MSB BK' BK' BK' BK' BK BK BK BK BK 2 1 0 1 0 • Supplied to BNK0 and BNK1 pins when making access to BK0, BK1 system ROM bank port C000H ~ FFFH. BK1 BK0 C000H ~ FFFFH bank specification 0 0 — 0 1 BANK1 1 0 BANK2 1 1 BANK3 • Supplied to BNK2, BNK1, and BNK0 pins when making access to BK'2=BK'0 (expansion back port) 8000H ~ BFFFH. BK' 2 BK' 1 BK' 0 8000H ~ BFFFH bank specification 1 0 0 EXBANK0 1 0 1 EXBANK1 1 1 1 EXBANK3 By driving BK'2 to "1," the system ROM 8000H ~ BFFFH is separated.	0	0	19H
CERAM1 CERAM2	Chip enable signal supplied when making access to 0000H ~ 7FFFH (Active high)	OUT	MSB LSB SLOT=0: CERAM1 is effective. SLOT=1: CERAM2 is effective.	0	0	1BH
IORESET	Expansion peripheral RESET	OUT	MSB "O" must be written into this bit. IOR IORESET 0 Low 1 High When the set power source is turned on and when the reset key is pressed, a high pulse is supplied to IORESET.		0	1CH
IB1, IB2 XIN	11 pin interface input port (IB1 and IB2 are equipped with pull down resistor.)	IN	MSB KON XIN IB IB IB Z 1 XIN input is enable when XIN control port is at	0	×	1FH
KON	ON Break key input		"1."		<u> </u>	



6. LSI descriptions

CPU (LZ8413M) pin signal descriptions

<u> </u>		, p o.g	· · · · · · · · · · · · · · · · · · ·
Pin No.	1/0	Signal name	Description
1	0	KO2	Key strobe
2	0	КОЗ	Key strobe
3	0	KO4	Key strobe
4	0	KO5	Key strobe
5	0	KO6	Key strobe
6	0	KO7	Key strobe
7	0	KO8	Key strobe
8	0	KO9	Key strobe
9	0	KO10	Key strobe
10	I	IA1	Key input
11	1	IA2	Key input
12	I	IA3	Key input
13	ı	IA4	Key input
14	1	IA5	Key input
15	ı	IA6	Key input
16	·	IA7	Key input
17	<u> </u>	IA8	Key input
18	1/0	MREQ	Z80CPU memory request signal
19	1/0	IORQ	Z80CPU I/O request signal
20	1/0	BUSRQ	Z80CPU bus request signal
	•	200110	Expansion peripheral reset out-
21	0	IORESET	put (Active high) (40 pin expansion bus output)
22		WAIT	Z80CPU wait input
23	· 	INT1	Z80CPU maskable interrupt request
24	1/0	WR	Z80CPU memory write signal
25	1/0	RD	Z80CPU memory read signal
20	.,, 0	110	Bank select address (When
26	1/0	викз	resetting, domestic/foreign select signal)
27	1/0	BNK2	Bank select address
28	0	BNK1	Bank select address
29	0	BNK0	Bank select address
30	0	CEROM2	Expansion memory chip enable signal (Outputted to 40 pin expansion bus)
31	0	CEROM1	Built-in system ROM chip enable signal
32	_	GND	Reference voltage
33	0	CERAM2	Expansion memory chip enable signal (Outputs to 40 pin expansion bus.)
34	0	CERAM1	Built-in RAM chip enable signal
35	Ī	IB2	11 pin ACK
36	i	IB1	11 pin DIN
37	0	XOUT	Cassette signal output
38	1	XIN	Cassette signal input
39	0	FO2	11 pin DOUT
40	0	FO1	11 pin BUSY
41	1/0	D7	Data bus
42	1/0	D6	Data bus
43	1/0	D5	Data bus
44	1/0	D4	Data bus
45	1/0	D3	Data bus
		1 53	Data Data

46	Pin No.	1/0	Signal name	Description
47 I/O				
48 I/O D0 Data bus 49 I/O A15 Address bus 50 I/O A14 Address bus 51 O A13 Address bus 52 O A12 Address bus 53 O A11 Address bus 54 I/O A10 Address bus 55 O A9 Address bus 56 O A8 Address bus 56 O A8 Address bus 57 I/O A7 Address bus 60 I/O A4 Address bus 61 I/O A3 Address bus 62 I/O A2 Address bus 63 I/O A1 Address bus 64 I/O A0 Address bus 65 I RESET Reset input (Reset at LOW) 66 D E Liquid crystal driver enable signal 67 I				
49	ļ ————			
50 I/O A14 Address bus 51 O A13 Address bus 52 O A12 Address bus 53 O A11 Address bus 54 I/O A10 Address bus 55 O A9 Address bus 56 O A8 Address bus 56 O A8 Address bus 57 I/O A7 Address bus 59 I/O A5 Address bus 60 I/O A4 Address bus 61 I/O A2 Address bus 63 I/O A1 Address bus 64 I/O A0 Address bus 65 I RESET Reset input (Reset at LOW) 66 O E Liquid crystal driver enable signal 67 I M Timer clock input 69 O CAU Eow battery symbol lighting voltage detection pin. (After turning on the sym		 -		
51 O A13 Address bus 52 O A12 Address bus 53 O A11 Address bus 54 I/O A10 Address bus 55 O A9 Address bus 56 O A8 Address bus 56 O A8 Address bus 57 I/O A7 Address bus 58 I/O A6 Address bus 60 I/O A4 Address bus 61 I/O A2 Address bus 62 I/O A2 Address bus 63 I/O A1 Address bus 64 I/O A0 Address bus 65 I RESET Reset input (Reset at LOW) 66 O E Liquid crystal driver enable signal 67 I M Timer clock input 69 O CAU Euo battery symbol lighting voltage detection pin. (After turning on the symb				·
52 O A12 Address bus 53 O A11 Address bus 54 I/O A10 Address bus 55 O A9 Address bus 56 O A8 Address bus 57 I/O A7 Address bus 58 I/O A6 Address bus 60 I/O A4 Address bus 60 I/O A2 Address bus 61 I/O A2 Address bus 63 I/O A1 Address bus 64 I/O A0 Address bus 65 I RESET Reset input (Reset at LOW) 66 O E Liquid crystal driver enable signal 67 I M Timer clock input 68 I EB Low battery detection pin. Low when low battery. 69 O CAU age detection pin. (After turning on the symbol, high impedance.) 70 I XTAL1 </td <td></td> <td></td> <td></td> <td></td>				
53 O A11 Address bus 54 I/O A10 Address bus 55 O A9 Address bus 56 O A8 Address bus 57 I/O A7 Address bus 58 I/O A6 Address bus 59 I/O A5 Address bus 60 I/O A4 Address bus 61 I/O A2 Address bus 62 I/O A2 Address bus 63 I/O A1 Address bus 64 I/O A0 Address bus 65 I RESET Reset input (Reset at LOW) 66 O E Liquid crystal driver enable signal 67 I M Timer clock input 68 I EB Low battery detection pin. Low when low battery. 69 O CAU age detection pin. (After turning on the symbol, high impedance.) 70 I XTAL1<				
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57 I/O A7 Address bus 58 I/O A6 Address bus 59 I/O A5 Address bus 60 I/O A4 Address bus 61 I/O A2 Address bus 62 I/O A2 Address bus 63 I/O A0 Address bus 64 I/O A0 Address bus 65 I RESET Reset input (Reset at LOW) 66 O E Liquid crystal driver enable signal 67 I M Timer clock input 68 I LB Low battery detection pin. Low when low battery. 69 O CAU Low battery symbol lighting voltage detection pin. (After turning on the symbol, high impedance.) 70 I XTAL1 Oscillation circuit output 71 O XTAL2 Oscillation circuit output 72 — GND Power source ⊕ 73 O CLKOUT Oscillation clock out				
58				
1/0				
60				
61 I/O A3 Address bus 62 I/O A2 Address bus 63 I/O A1 Address bus 64 I/O A0 Address bus 65 I RESET Reset input (Reset at LOW) 66 O E Liquid crystal driver enable signal 67 I M Timer clock input 68 I LB Low battery detection pin. Low when low battery. 69 O CAU Low battery symbol lighting voltage detection pin. (After turning on the symbol, high impedance.) 70 I XTAL1 Oscillation circuit input 71 O XTAL2 Oscillation circuit output 72 — GND Power source ⊕ 73 O CLKOUT Oscillation clock output 74 — VCC Power source ⊕ 75 O VCNT Liquid crystal power ON/OFF SW signal 76 O BZ BUZZER 77 I/O MT				
62 I/O A2 Address bus 63 I/O A1 Address bus 64 I/O A0 Address bus 65 I RESET Reset input (Reset at LOW) 66 O E Liquid crystal driver enable signal 67 I M Timer clock input 68 I LB Low battery detection pin. Low when low battery. 69 O CAU Low battery symbol lighting voltage detection pin. (After turning on the symbol, high impedance.) 70 I XTAL1 Oscillation circuit input 71 O XTAL2 Oscillation circuit output 72 — GND Power source ⊕ 73 O CLKOUT Oscillation clock output 74 — VCC Power source ⊕ 75 O VCNT Liquid crystal power ON/OFF SW signal 76 O BZ BUZZER 77 I/O M1 Z80CPU machine cycle 78 I K				
63 I/O A1 Address bus 64 I/O A0 Address bus 65 I RESET Reset input (Reset at LOW) 66 O E Liquid crystal driver enable signal 67 I M Timer clock input 68 I EB Low battery detection pin. Low when low battery. 69 O CAU Set enable signate detection pin. (After turning on the symbol, high impedance.) 70 I XTAL1 Oscillation circuit input 71 O XTAL2 Oscillation circuit output 72 — GND Power source → 73 O CLKOUT Oscillation clock output 74 — VCC Power source ⊕ 75 O VCNT Liquid crystal power ON/OFF SW signal 76 O BZ BUZZER 77 I/O M1 Z80CPU machine cycle 78 I KON CN KEY input				
64 I/O A0 Address bus 65 I RESET Reset input (Reset at LOW) 66 O E Liquid crystal driver enable signal 67 I M Timer clock input 68 I EB Low battery detection pin. Low when low battery. 69 O CAU Set detection pin. (After turning on the symbol, high impedance.) 70 I XTAL1 Oscillation circuit input 71 O XTAL2 Oscillation circuit output 72 — GND Power source → 73 O CLKOUT Oscillation clock output 74 — VCC Power source ⊕ 75 O VCNT Liquid crystal power ON/OFF SW signal 76 O BZ BUZZER 77 I/O M1 Z80CPU machine cycle 78 I KON CN KEY input				
RESET Reset input (Reset at LOW)				
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69 O CAU age detection pin. (After turning on the symbol, high impedance.) 70 I XTAL1 Oscillation circuit input 71 O XTAL2 Oscillation circuit output 72 — GND Power source ⊕ 73 O CLKOUT Oscillation clock output 74 — VCC Power source ⊕ 75 O VCNT Liquid crystal power ON/OFF SW signal 76 O BZ BUZZER 77 I/O M1 Z80CPU machine cycle 78 I KON CN KEY input 79 I SFTIN SHIFT KEY input	68	I	LΒ	
71 O XTAL2 Oscillation circuit output 72 — GND Power source ⊕ 73 O CLKOUT Oscillation clock output 74 — VCC Power source ⊕ 75 O VCNT Liquid crystal power ON/OFF SW signal 76 O BZ BUZZER 77 I/O M1 Z80CPU machine cycle 78 I KON CN KEY input 79 I SFTIN SHIFT KEY input	69	0	CAU	age detection pin. (After turning
72 — GND Power source ⊕ 73 O CLKOUT Oscillation clock output 74 — VCC Power source ⊕ 75 O VCNT Liquid crystal power ON/OFF SW signal 76 O BZ BUZZER 77 I/O M1 Z80CPU machine cycle 78 I KON CN KEY input 79 I SFTIN SHIFT KEY input	70	_	XTAL1	Oscillation circuit input
73 O CLKOUT Oscillation clock output 74 — VCC Power source ⊕ 75 O VCNT Liquid crystal power ON/OFF SW signal 76 O BZ BUZZER 77 I/O MT Z80CPU machine cycle 78 I KON CN KEY input 79 I SFTIN SHIFT KEY input	71	0	XTAL2	Oscillation circuit output
74 — VCC Power source ⊕ 75 O VCNT Liquid crystal power ON/OFF SW signal 76 O BZ BUZZER 77 I/O Mī Z80CPU machine cycle 78 I KON CN KEY input 79 I SFTIN SHIFT KEY input	72		GND	Power source (
75 O VCNT Liquid crystal power ON/OFF SW signal 76 O BZ BUZZER 77 I/O Mī Z80CPU machine cycle 78 I KON CN KEY input 79 I SFTIN SHIFT KEY input	73	0	CLKOUT	Oscillation clock output
75 O VCNT SW signal 76 O BZ BUZZER 77 I/O M1 Z80CPU machine cycle 78 I KON CN KEY input 79 I SFTIN SHIFT KEY input	74		VCC	Power source ⊕
77 I/O M1 Z80CPU machine cycle 78 I KON CN KEY input 79 I SFTIN SHIFT KEY input	75	0	VCNT	
78 I KON CN KEY input 79 I SFTIN SHIFT KEY input	76	0	BZ	BUZZER
78 I KON CN KEY input 79 I SFTIN SHIFT KEY input	77	1/0	M1	Z80CPU machine cycle
	78	I	KON	
80 O KO1 Key strobe	79	I	SFTIN	SHIFT KEY input
	80	0	KO1	Key strobe



7. Low battery detection circuit

This unit is equipped with the low battery detection circuit. Its operations are described below. (The parts location numbers are different from the actual ones.)

As shown below, when the input voltage VIN exceeds detection voltage VD, the output becomes HIGH from LOW. When VIN falls below DIN, the output becomes LOW.

The LBIC (MN1280) detects the CAU level and the STOP level with one IC.

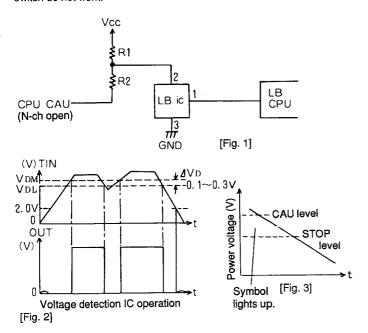
To achieve this, the input voltage applied to the input pin (2 pin) is divided with R1 and R2, and R2 is turned on/off by the CAU signal.

As shown in Fig. 3, when the power voltage falls below the CAU level, the BATT symbol lights up. When it falls further below the STOP level, it is turned off.

To detect the CAU level, the CPU CAU pin is turned on (at low level) and the LB pin of the CPU is checked. (If the LBC pin is low, the symbol lights up.)

After detecting the CAU level, the CAU pin is turned off (at HIGH.) (When the CAU pin is turned off, the resistor division is not performed and the potential at BIC 2 pin rises to drive the output to HIGH.) Then the CPU LB pin is checked again to detect the STOP level.

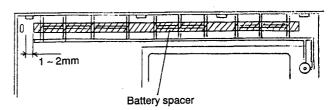
After detecting the STOP level, the ON/BRK key and the RESET switch do not work.



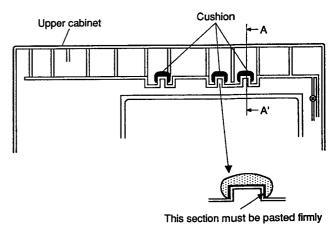
8. Note for servicing

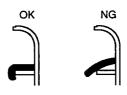
1. Cabinet upper unit

O Battery spacer attachment



2. Battery holder cushion attachment

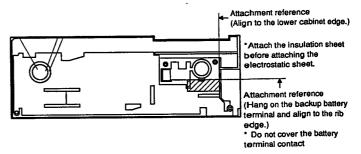




A-A' cross section

* The cushion must be attached securely. After the cushion glue is dried, it cannot be reattached. This part must be attached.

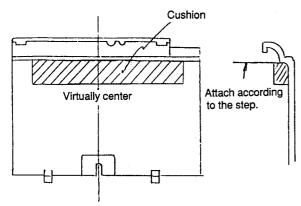
3. Coin screw insulation sheet attachment



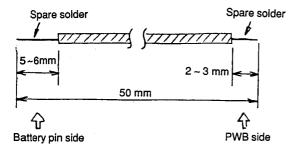


4. Battery cover

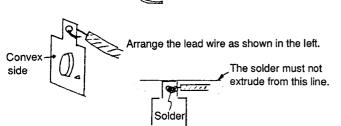
O Cushion attachment



5. Battery pin

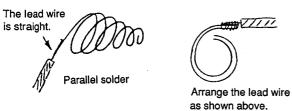


O pin soldering

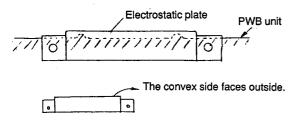


Lead wire

○ pin soldering

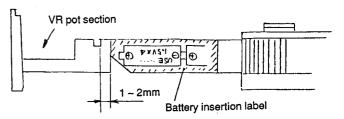


6. Electrostatic plate

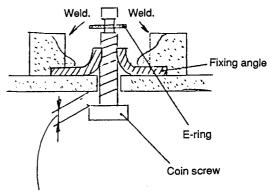


7. Cabinet bottom

Battery insertion label attachment



O Coin screw section



When attaching the cabinet bottom unit to the cabinet upper unit, allow a clearance of 1 ~ 2mm between them. (Do not fix the coin screw tightly.)

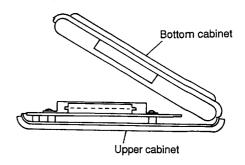
8. Battery current consumption

OFF	25.5μA or less
Displaying	6.93mA or less
Calculating	26.5mA or less

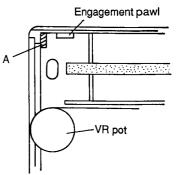
The values in the above table are those in normal temperature of 20°C. They will depend on the surrounding conditions.

9. Upper and lower cabinets engagement

① Fit the upper cabinet pawls with lower cabinet pawls. (4 positions)



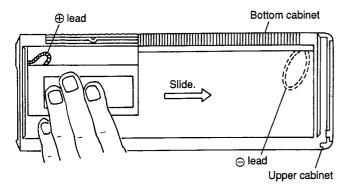
With the pawls engaged (at 4 positions), slide the bottom cabinet to the VR pot side.



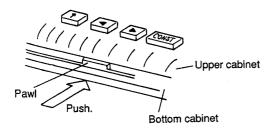


The bottom cabinet must be shifted until it makes contact with the upper cabinet rib (A).

③ Under the state of ②, lightly press the VR pot in the bottom cabinet. (At that time, the lead wires of ⊕ pin and ⊖ pin must be as shown below:

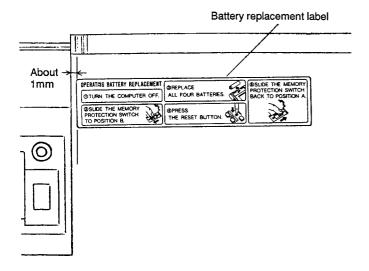


- ④ Slightly pressing with fingers, slide the bottom cabinet to the right as shown above.
 - At that time, check that the VR pot is in the bottom cabinet hole.
 - Be careful not to make contact between the VR pot and the bottom cabinet as far as possible to prevent scratching.
- S Extend the 11 pin side of the bottom cabinet and attach the bottom cabinet.
- 6 Engage a pawl in your side with its corresponding hole.



Push the pawl section of the bottom cabinet to insert.

9. Battery replacement caution label attachment



10. Diag.

Starting procedure

Turn on the power switch. While pressing the SHIFT key, press the , key and press the reset switch.

Menu screen

** PC-E220 V.0 CHECK **

1: TOTAL 2: B/U. KEY

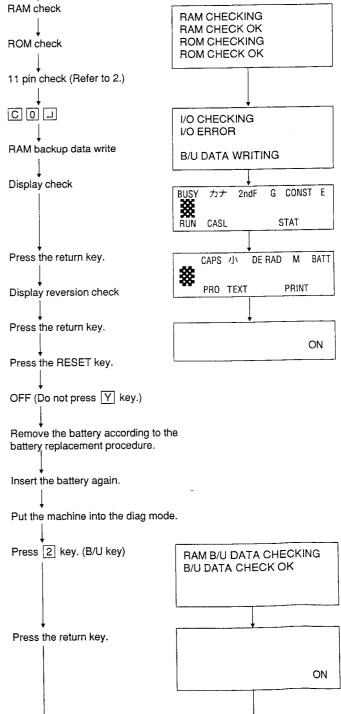
3: SHOCK 4: AGIN

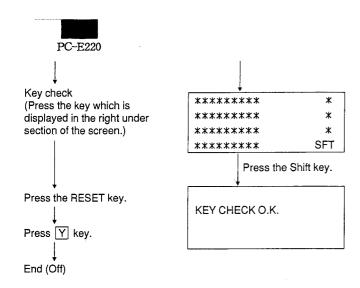
5: KEY

Note: Only 1 and 2 are used for servicing.

A beep sounds once.

1. Diag. check Press 1 key. (Total)





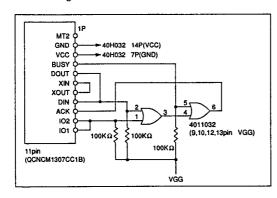
- * In case of an error, press C , O , and I then go to the next step.
 - The data registered in the body are erased.

2. Pocket computer body 11 pin check

- 1) Tool UKOGC3020CSZZ, price rank "BC"
- 2) Check program (Input into the pocket computer.)
 - 10 : FOR I = Ø TO 7 20 : OUT I
 - 30 : PRINT I ; "=>" ; " _ " ; INP ; " _ " ; 40 : NEXT
 - 40: NEX I
- 3) Connect the tool shown in 1) with 11 pin of the pocket computer.
- 4) Execute the check program shown in 2)
- 5) If the result is as shown below, it is O.K.

Ø. = >	Ø.	1. =	> 4.	2. =	> 3.
3. = >	7 .	4. =	> 1.	5. =	> 5.
6. = >	3.	7. =	> 7.		
1	1	1	1	1	1
ουτ	ĺNР	ούτ	INP	ΟύΤ	INP

6) Tool circuit diagram



7) Check code list

		0	1	2	3	4	5	6	7	← OUT
OUT	H BUSY	0	0	0	0	1	1	1	1	
	M DOUT	0	0	1	1	0	0	1	1	
	L XOUT	0	1	0	1	0	1	0	1	
INP	H XIN	0	1	0	1	0	1	0	1	
	M DIN	0	0	1	1	0	0	1	1	
	L ACK	0	0	1	1	1	1	1	1	
		0	4	3	7	1	5	3	7	←IN

8) If the pocket computer check is O.K., go to the nest step (CE-T801 check).

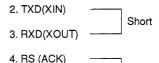
2. CE-T801 check

1. Operation check

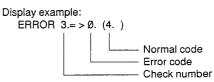
- 1) Check program (Input this program into the pocket computer.)
 - 100: CLS:WAIT:E=Ø 200: FORI=ØTO7 300: OUTI:READA
 - 400 : IFA < > INP PRINT "ERROR" ; $| \cdot | \cdot | \cdot |$;
 - INP ; "(" ; A ; ")" : E = I
 - 500: NEXT
 - 600: IF E = Ø PRINT "OK!"

connector as shown below:

- 700: DATA 0, 0, 0, 4, 0, 0, 1, 5
- 800: OUT Ø 900: END
- 2) Short the CE-T801 25 pin connector by using the D-SUB male



- 5. CS (BUSY) Short
- 3) Connect the connector shorted by the CE-T801 with the pocket
- computer.
 4) Execute the check program shown in 1).
- 5) If O.K. sign is displayed, the operation check is completed.
- 6) In case of an error



Check code table

			Output			Input		
ĺ	No.	BUSY	DOUT	XOUT	XIN	DIN	ACK	Code
	0	0	0	0	0	0	0	0
	1	0	0	1	0	0	0	0
	2	0	1	0	0	0	0	0
Ì	3	0	1	1	1	0	0	4
	4	1	0	0	0	0	0	0
	5	1	0	1	0	0	0	0
	6	1	1	0	0	0	1	1
	7	1	1	1	1	0	1	5

3. Output voltage check

1) Check program (Input this program into the pocket computer.)

1000 : CLS : WAIT

1100 : OUT 3

1200 : PRINT "CHECK 3PIN : HIGH, 5PIN : LOW"

1300 : OUT 6

1400 : PRINT "CHECK 3PIN : LOW, 5PIN : HIGH "

1500 : OUT 0 1600 : END

2) Connect the CE-T801 with the pocket computer.

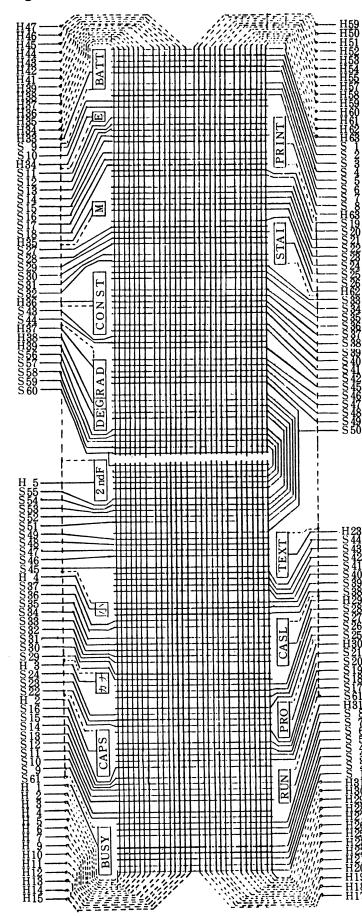
- 3) Execute the program shown in 1).
- 4) Check contents

Γ	Display	3 pin (RXD)	5 pin (CS)
1.	CHECK 3PIN: HIGH: 5PIN: LOW	+3V ~ +15V	-3V ~ −15V
2.	CHECK 3PIN : LOW, 5PIN : HIGH	-3V ~ −15V	+3V ~ +15V

- With the above display, check the voltage at 3 pin and 5 pin with a voltmeter. (7 pin VGG, 3 pin and 5 pin voltages)
- After checking of 1), press the return key and execute the checking of 2).
- If the output voltage is 7 ~ 8V, it is O.K.

PC-E2

11. LCD connecting diagram

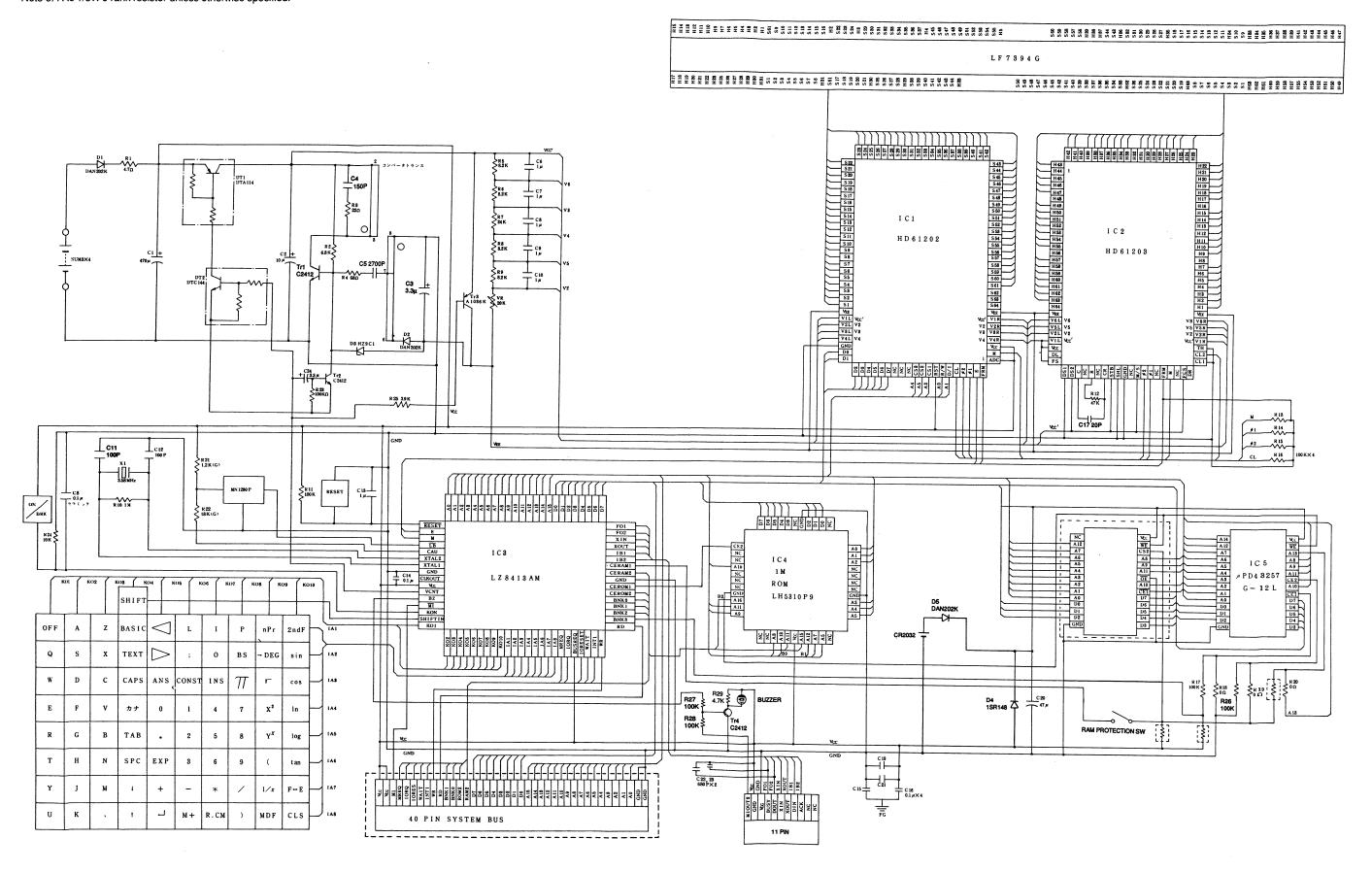




12. Circuit diagram

Note 1: For the dotted line section, refer to the pattern only. Note 2: C is 25WV $0.1\mu F$ capacitor, unless otherwise specified.

Note 3: R is 1/8W J rank resistor unless otherwise specified.





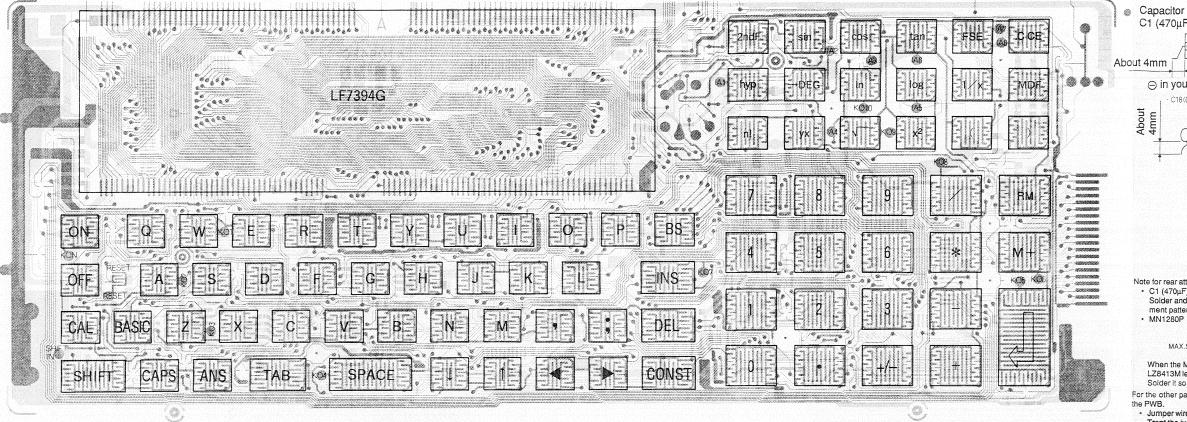
< = <

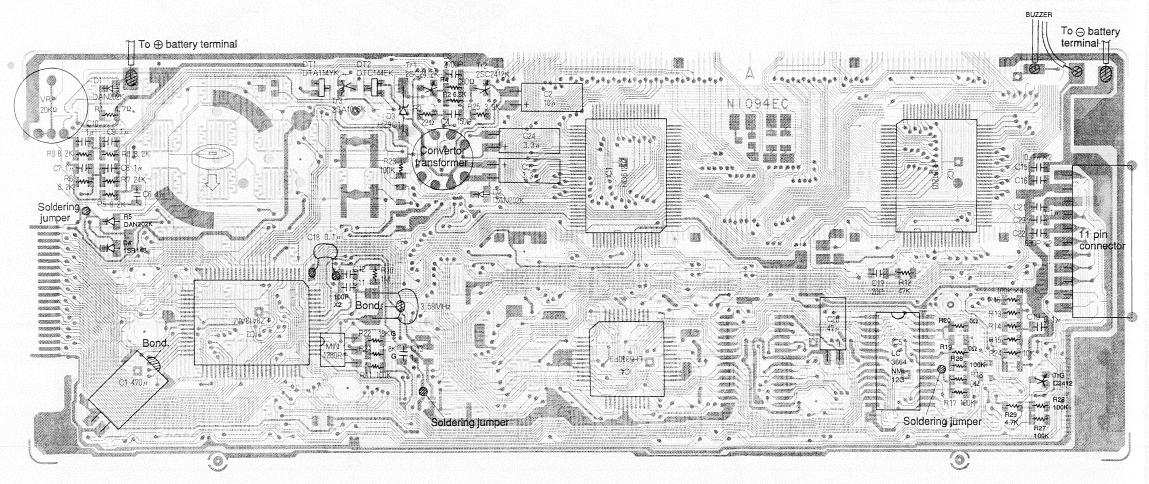
About 3mm

· C2(10 μ F), C24(33 μ F) C20(47 μ F)

About 3mm

13. Part signal arrangement





Note for rear attachment parts attachment • C1 (470μF)

C1 (470µF)

⊝ in your side

· C18(0.1µF)

- Solder and bond C1 to the PWB as shown in the parts arrangement pattern. C1 must be in close contact with the PWB.
- MN1280P

the PWB.



When the MN1280 is attached, its molded section comes on the LZ8413M lead.

Solder it so that its height is max. 5mm as shown above.

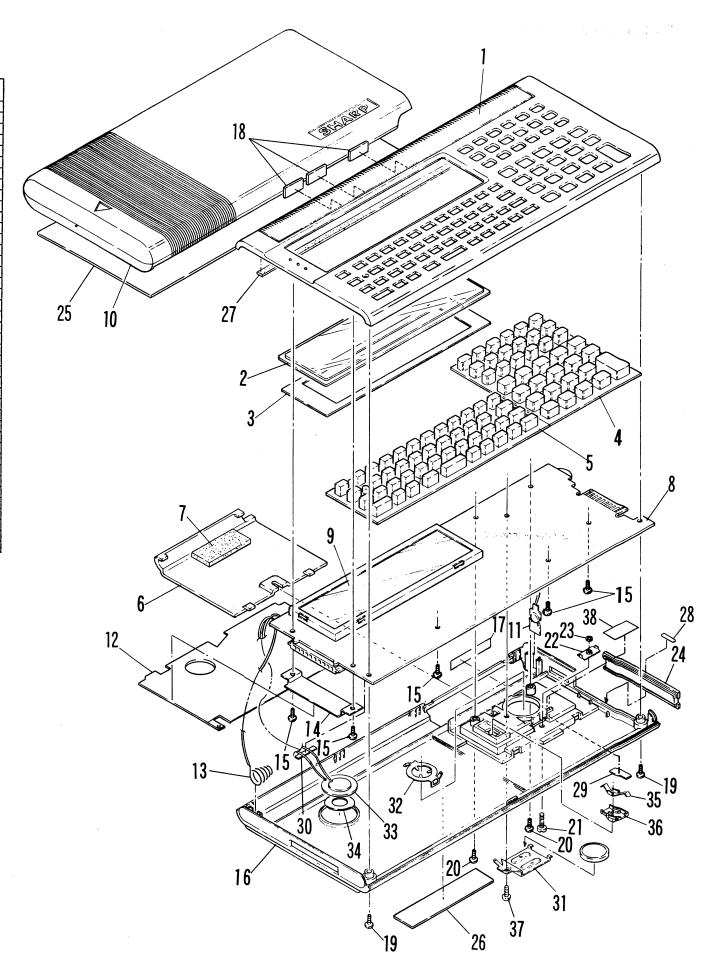
Jumper wire
 Treat the jumper wires so that they are not entangled.



11. Parts list & guide

1 Exteriors

	EXTELLOIS				
NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
1	GCABB1041EC09	AL	N	D	Top cabinet
2	PFILW1010ECZZ	A D		D	Acryl filter
3	PSLDP1024ECSB	AC	N	С	Display mask
4	PGUMM1024EC01	AM	N	В	Key rubber A
5	PGUMM1026EC01	AL	N	В	Key rubber B
6	GFTAB1014EC01	AB	N	D	Battery lid
7	PCUSS1018ECZZ	AA	N	С	Cushion for battery fixing
8	DUNTK1461ECZZ	BS	N	Ε	Main PWB unit
9	DUNT-1434ECZZ	AV	N	Ε	LCD unit
10	GCASP1004EC03	AF	N	D	Hard case
11	Q T A N Z 1 1 2 4 C C Z Z	AA		С	Battery terminal 🕀
12	PTPEH1050ECZZ	A Q	N	С	Shield tape
13	QTANZ1022ECZZ	AA	N	С	Battery terminal ⊖
14	PSLDC1025ECZZ	AB	N	С	Electrostatic plate
15	LX-BZ1147CCZZ	AA		С	Screw (2×4.5)
16	GCABA1040EC07	AG	N	D	Bottom cabinet
17	T L A B Z 1 2 7 3 E C Z Z	AA	N	٥	Battery installation label
18		AA	N	С	Battery fixing cushion
19	XUBSF20P10000	AA		С	Screw (2×10)
20	XUBSD20P10000	AA		С	Screw (2×10)
21	LX-BZ1021ECZZ	AB	N	С	Screw (Coin screw)
22	LANGT1216CC01	AB		С	Fixing angle
23	XRESP12-0300T	AA	N	С	E type ring
24	GFTAA1020ECZZ	AB	N	D	Connector lid
25	TLABZ1288ECZZ	A D	N	D	Operation label
26	TLABZ1286ECZZ	AC	N	С	Battery replacement label
27	PSPAZ1010ECZZ	AB	N	С	Battery spacer
28	PTPEH1437CCZZ	AA		С	Duplex adhesive tape for crystal
29	TLABH1289ECZZ	AB	N	С	Battery indication label
30	PTPEH1045ECZZ	AA	N	С	Fixing tape (for lead wire)
31	QTANZ1504CCZZ	A B		С	Battery terminal B
32	Q T A N Z 1 5 0 3 C C Z Z	AB		С	Battery terminal A
33	RALMB1030CC01	A D		В	Buzzer
34	PTPEH1213CCZZ	AB		С	Adhesive tape (for buzzer)
35	QCNTM1023CCZZ	AB		С	Contact
	J K N B Z 1 2 2 5 C C 0 2	ÀΑ		С	Slide switch knob
37		AA		С	Screw
38	PTPEH1542CCZZ	AA		С	SHEET
				ų 1	و المار والمار
					ration worth opinion





2 PWB unit

Z I W D ullit	T			1
NO. PARTS CODE	PRICE	NEW MARK	PART	
1 DUNT-1434ECZZ	AV	N	E	LCD unit
2 PGUMS 1 0 2 7 E C Z Z	AB		В	Rubber connector
3 PSHEZ1463CCZZ	AA		С	Wire fixing sheet
4 QCNCW1306CC1B	AK		С	Connector (12pin)
5 R C - C Z D 1 0 5 E C Z Z	AC		С	Capacitor $(1\mu F)$ [C6~10,13]
6 RC-CZ1021CCZZ	AB		С	Capacitor (1μ) [C14~16,19,21]
7 R C - K Z 1 0 5 4 C C Z Z	AB		С	Capacitor (50WV 0.1µF) [C18]
8 R C R S Z 1 0 0 2 E C Z Z	AF		В	Crystal (3.58MHZ) [X1]
9 RH-DZ1001ECZZ	A D		В	Diode (1SR148) [D4]
10 R T R N H 1 0 0 3 E C Z Z	AE	N	В	Converter transformer
11 R V R - Z 2 4 0 0 Q C N 1	AF		В	Variable resistor (20KΩ) [VR]
12 VCCCTQ1HH101J	AA	N	С	Capacitor (50WV 100PF) [C11,12]
13 V C C C T Q 1 H H 1 5 1 J	AA	N	C	Capacitor (50WV 150PF) [C4]
14 V C C C T Q 1 H H 2 0 0 J	AA		C	Capacitor (50WV 20PF)
15 V C E A G U 1 A W 4 7 6 M	AA		Č	Capacitor (10WV 47µF) [C20]
16 V C E A G U 1 A W 4 7 7 M	AC		c	Capacitor (10WV 470 uF) [C1]
17 V C E A G U 1 C W 1 0 6 M	AA		C	Capacitor (16WV 10uF)
18 V C E A G U 1 H W 3 3 5 M	AA		c	Capacitor (50V 3 3 // F) [C3,24]
19 V C K Y P U 1 H B 2 7 2 K	AA		c	Capacitor (50WV 2700pF) [C5]
20 V C K Y T Q 1 H B 6 8 1 K	AA	N	C	Capacitor (50WV 680PF) [C22.23]
21 V H D D A N 2 0 2 K / - 1	AB		В	Diode (DAN202K)
	AB		В	Zener diode (HZ9C1) [D3]
22 VHEHZ9C1//-1	BB		В	IC (D43257G12L) [IC5]
23 V H i D 4 3 2 5 7 G 1 2 L	AS		В	IC (HD61202) [IC1]
24 V H i H D 6 1 2 0 2 / - 1	AX	 	В	IC (HD61203) [IC2]
25 V H i H D 6 1 2 0 3 / - 1	ÂŶ	N	В	IC (LZ8413AM) [IC3]
26 V H I L Z 8 4 1 3 A M - 1	AE	- 14	В	IC (MN1280P)
27 V H I M N 1 2 8 0 P / - 1	AT	N	В	IC(LH5310PD) [IC4]
28 VHILH5310PD—1	AA	N	c	Resistor (1/8W 0 Ω ±5%) [R18~20]
29 V R S - T P 2 B D 0 0 0 J	AA	 	č	Resistor (1/8W 10KO +5%)
30 V R S - T P 2 B D 1 0 3 J	AA	 	c	Resistor (1/8W 100K Ω ±5%) [R11,13~17,23,26~28]
31 VRS-TP2BD104J	AA		c	Resistor (1/8W 1.0M Ω ±5%) [R10]
32 V R S - T P 2 B D 1 0 5 J		N	c	Resistor (1/8W 1.8K Ω ±2%) [R21]
33 V R S - T P 2 B D 1 8 2 G	AA	19	C	Resistor (1/8W 18K Ω ±2%) [R22]
34 VRS-TP2BD183G	A A	 		Resistor (1/8W 22 $\Omega \pm 5\%$) [R3]
35 V R S - T P 2 B D 2 2 0 J	A A	<u> </u>	C	Resistor (1/8W 24K Ω ±5%) [R7
36 V R S - T P 2 B D 2 4 3 J	AA	 	c	Resistor (1/8W 3.9K Ω ±5%) [R25] [R25]
37 V R S - T P 2 B D 3 9 2 J	A A		C	Resistor (1/8W $4.7\Omega \pm 5\%$) [R1]
38 V R S - T P 2 B D 4 R 7 J	AA	 	C	Resistor (1/8W 4.7tf $\pm 5\%$) Resistor (1/8W 4.7K $\Omega \pm 5\%$) [R29]
39 V R S - T P 2 B D 4 7 2 J	A A		C	Resistor (1/8W 4-/KB \pm 5%) Resistor (1/8W 47K Ω \pm 5%) [R12
40 V R S - T P 2 B D 4 7 3 J	A A			Resistor (1/8W 4/KII $\pm 5\%$) Resistor (1/8W 68 $\Omega \pm 5\%$) [R4
41 V R S - T P 2 B D 6 8 0 J	A A	 	C	Resistor (1/8W 08tt ±5/6)
42 V R S - T P 2 B D 6 8 2 J	A A	 	C	Resistor (1/8W 0.0KM ±5/8)
43 V R S - T P 2 B D 8 2 2 J	A A	 	C	Resistor (1/84 6.2142 = 9/6/
44 VSDTA114YK/-1	A C		B	Transistor (DTATT4TK)
45 VSDTC144EK/-1	A C	<u> </u>	В	Transistor (DTC144ER)
46 V S 2 S A 1 0 3 6 K Q R C	A B	ļ	В	Transistor (25A 1050kQkC)
47 V S 2 S C 2 4 1 2 K / - 1	AB	ļ	В	Transistor (2SC2412K)
(Unit)			ļ	
901 DUNTK1461ECZZ	BS	N	E	Main PWB unit
			<u> </u>	
			ļ	

3 Packing material & Accessories

الا	Tacking material & Accessories								
NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION				
	TiNSE1203ECZZ	ΑT	N	E	Instruction book(E) (for U.S.A.)				
١.	TiNSF1205ECZZ	AT	N	D	Instruction book(F) (for Canada)				
1	TiNSG1206ECZZ	AT	N	D	Instruction book(G) (for Germany)				
	TiNSE1204ECZZ	AT	N	D	Instruction book(E) (for other countries)				
	SPAKC0496ECZZ	ΑE	N	D	Packing case (for U.S.A.)				
2	SPAKC0499ECZZ	ΑE	N	D	Packing case (for Canada)				
ŀ	SPAKC0500ECZZ	AE	N	D	Packing case (for other countries)				
3	SPAKA0484ECZZ	AE	N	D	Packing cushion(tray)				
4	S S A K A O O O 6 U C Z Z	AA		D	Vinyl bag (50×60)				
5	S S A K H O O 1 5 H C Z Z	AA		D	Vinyl bag (180×280)				
	PHOG-1003ECZZ	AA	N	D	Protection paper				
6	TLABM1290ECZZ	AC	N	D	Name plate label (for U.S.A.)				
	TLABM1287ECZZ	AB	N	D	Name plate label (except for U.S.A.)				
			1						
		T							
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		T							
				-					